



## Vibrating Level Switch - 8110

- Set up without adjustment
- Can be used in turbulence and difficult conditions
- Horizontal or Vertical mounting
- Universal use for over run or run dry protection
- Supplied with cable plug

### Description:

A vibrating level switch for liquids, using a tuning fork for level detection. It is designed for industrial use in areas of process technology and can be used in liquids. Typical applications are overflow or dry run protection. The small tuning fork (40 mm of length) allows the use in vessels, tanks and pipes. Due to the simple and rugged measuring system, it is virtually unaffected by the chemical and physical features of the liquid. It works even under unfavourable conditions such as turbulences, air bubbles and foam generation,

### General Applications:

Liquids  
 Pump Protection  
 Level measurement  
 Overflow  
 Dry run protection



#### Description

8110 - Level switch tuning fork in a compact stainless steel design. Simple to set up without adjustments, make this perfect for fitting into process environment's. The 40mm fork offers a clear reliable measurement.



#### Beschreibung

8110 - Niveauschalter-Stimmgabel in kompakter Edelstahl-Ausführung. Einfach einzurichten ohne Anpassungen, ideal für den Einbau in Prozessumgebungen. Die 40mm Gabel bietet eine klare und zuverlässige Messung.



#### Descripción

8110 - Horquilla de cambio de nivel en un diseño compacto de acero inoxidable. Simple de configurar sin ajustes, lo hacen perfecto para adaptarse a los entornos del proceso. La horquilla de 40 mm ofrece una medición clara y confiable.



#### La description

8110 - Interrupteur de niveau à diapason dans un design compact en acier inoxydable. Simple à mettre en place sans réglages, il est parfait pour s'adapter à un environnement de processus. La fourche de 40 mm offre une mesure claire et fiable.

## Vibrating level switch



Type 8110 can be combined with...



**Type 2030**  
Diaphragm valve



**Type 8644**  
Process actuation  
control system  
AirLINE



**Type 2712**  
Globe control valve



**Type 8619**  
multiCELL  
transmitter/controller



**PLC**

- For universal use as overflow or dry run protection system
- Setup without adjustment
- Smallest mounting dimensions

The 8110 is a vibrating level switch for liquids, using a tuning fork for level detection.

It is designed for industrial use in areas of process technology and can be used in liquids. Typical applications are overflow or dry run protection.

The small tuning fork (40 mm in length) can be used in vessels, tanks and pipes.

Due to the simple and rugged measuring system, the 8110 is virtually unaffected by the chemical and physical features of the liquid. It works even under unfavourable conditions such as turbulence, air bubbles, foam generation (not suitable for measuring the foam thickness itself), buildup or varying products.

General technical data	
<b>Materials</b>	
Tuning fork and fitting	Stainless steel 316L (1.4435)
Process seal	Klingersil® C 4400
Housing	Stainless steel 316L and plastic PEI
<b>Weight</b>	Approx. 250 g
<b>Electrical connections</b>	Cable plug acc. to EN 175301-803 or M12 x 1 male fixed connector
<b>Process fitting</b>	Thread G or NPT, ½", ¾" or 1"; clamp 2"
<b>Surface finishing quality</b>	Ra < 3.2 µm (thread) / Ra < 0.8 µm (clamp)
<b>Dynamic viscosity</b>	0.1...10000 mPa.s
<b>Flow velocity</b>	max. 6 m/s (with a viscosity of 10000 mPa.s)
<b>Density</b>	0.7...2.5 g/cm³
<b>Fluid temperature</b>	-40...+100 °C (-40...+212 °F) (150 °C (302 °F) for clamp process connection)
<b>Fluid pressure</b>	-1...64 bar (-14.51...+928.64 PSI)
<b>Measurement deviation<sup>1)</sup></b>	
Hysteresis	Approx. 2 mm with vertical installation
Delay time / Frequency	Approx. 500 ms / Approx. 1200 Hz
<b>Output</b>	Transistor output PNP or contactless electronic switch

<sup>1)</sup> = "measurement bias" as defined in the standard JCGM 200:2012

## Principle of Operation

The tuning fork is piezoelectrically energised and vibrates at its mechanical resonance frequency of approx. 1200 Hz. When the tuning fork is submerged in the product, the frequency changes. This change is detected by the integrated oscillator and converted into a switching command.

The integrated fault monitoring detects the following faults:

- interruption of the connection cable to the piezoelectric elements
- extreme material wear on the tuning fork
- break of the tuning fork
- absence of vibration.

If one of these faults is detected or in case the power supply fails, the electronics takes on a defined switching condition, e.g. the output transistor blocks (safe condition).

## INSTALLATION

Inflowing material:

If the Type 8110 vibrating level switch is mounted in the filling stream, unwanted switching signals can be generated. Mount the switch at a location in the vessel where no disturbing influence from e.g. filling openings, agitators, etc, can occur.

Flow:

If there is movement within the product, the tuning fork of the switch should be mounted in such a way that the surfaces of the fork are parallel to the product movement.

Electrical Connections

¾" and 1"

Cable Plug or M12

Connector

Clamp M12 Connector

M12 5 pin cable connector female with plastic threaded locking ring 917116

## Target applications with Type 8110

### Chemical industry - solvents



In addition to continuous level measurement, level detection is an essential safety feature for storage tanks. However, most modern level sensors are approved as overflow protection systems for level measurement, but a different second physical measuring principle provides optimum redundancy and safety.

Thanks to the manifold application possibilities, the Type 8110 vibrating level switch is ideal for all applications concerning stock-keeping of liquids. A number of electrical and mechanical versions ensures simple integration into existing processing systems.

Advantages:

- various electrical versions
- product-independent
- universal level detection for all liquids.

### Water/sewage water plants



Chemicals are required for sewage water treatment. They are used for precipitation. Phosphate and nitrate are sedimented and isolated. For the treatment and neutralisation of sludge, acids and solvents are stored away from lime water and ferric chloride.

These substances are subject to the regulations on substances hazardous to water. Therefore, overflow protection systems must be installed on the storage tanks.

To avoid overfilling of vessels with toxic products, sensors for level detection are an important safety element.

Advantages:

- high reproductibility

### Chemical industry - reactors

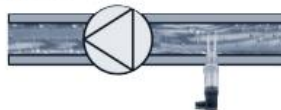


Thanks to the manifold application possibilities, the Type 8110 vibrating level switch is ideal for all applications concerning stock-keeping of liquids. A number of electrical and mechanical versions ensures simple integration into existing processing systems.

Advantages:

- various electrical versions
- product-independent
- completely gas-tight
- high reliability
- universal level detection for all liquids.

### Pipelines



Level monitoring is also important in pipelines because dry running often causes pump damage or faults.

The Type 8110 level switch is recommended as dry run protection system, e.g. for drinking water pumps. With a fork of only 40 mm length, this level switch is very reliable - even for small diameters.

Advantages:

- universal level detection for all liquids
- adjustment and maintenance-free



Electrical data - Sensor with PNP transistor output	
Power supply	10...35 V DC
Power consumption	max. 0.5 W
Load current	Max. 250 mA (output - overload and permanently short circuit proof)
Voltage loss	Max. 3 V DC
Turn-on voltage	Max. 34 V DC
Blocking current	<10 µA
Mode	Min./max changeover by electrical connection Max.: overflow protection - Min.: dry run protection LED indication: green and red
Electrical data - Sensor with contactless electronic switch output	
Power supply	20...253 V AC, 50/60 Hz or 20...253 V DC
Domestic current requirement	Approx. 3 mA (via the load circuit) (Not with PLC)
Load current	Min. 10 mA - Max. 250 mA
Mode	Min./max changeover by electrical connection Max.: overflow protection - Min.: dry run protection
Environment	
Ambient temperature	
Operating	-40...+70 °C (-40...+158 °F)
Storage	-40...+80 °C (-40...+176 °F)
Standards, directives and certifications	
Protection class	IP65 with cable plug EN175301-803 mounted and tightened IP66/IP67 with M12 × 1 plug mounted
Standard	
EMC	EN 61326
Security	EN 61010-1

## Ordering chart for the vibrating level switch Type 8110

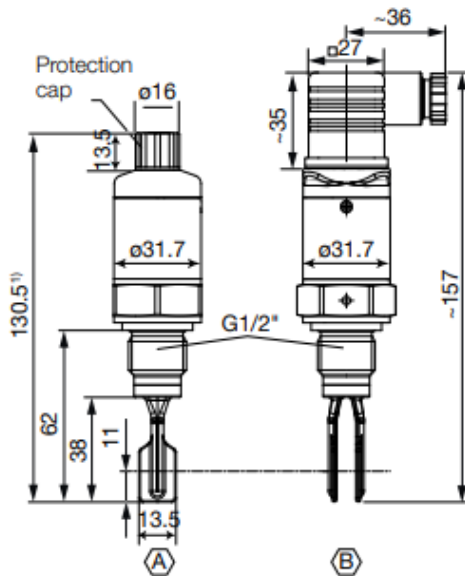
Output	Power supply	Process connection	Electrical connection	Article no.
Transistor PNP	10...35 V DC	G ½"	Cable plug EN 175301-803	563554
			Multipin M12 × 1	563474
		NPT ½"	Cable plug EN 175301-803	563556
			Multipin M12 × 1	563555
		G ¾"	Cable plug EN 175301-803	555291
			Multipin M12 × 1	555290
		NPT ¾"	Cable plug EN 175301-803	560986
			Multipin M12 × 1	557154
		G 1"	Cable plug EN 175301-803	555293
			Multipin M12 × 1	555292
NPT 1"	Multipin M12 × 1	557155		
	Clamp 2"	Multipin M12 × 1	555294	
Contactless electronic switch (Not with PLC)	20...253 V AC, 50/60 Hz or 20...253 V DC	G ¾"	Cable plug EN 175301-803	555296
		G 1"	Cable plug EN 175301-803	555298

Other versions on request

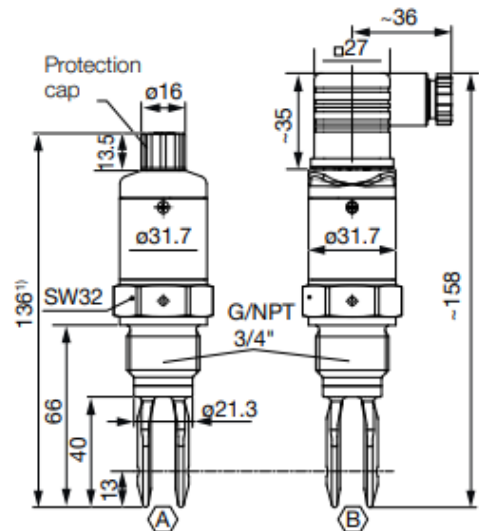
## Ordering chart for accessories for sensor Type 8110 (to be ordered separately)

Specifications	Article no.
5 pin M12 female connector moulded on cable (2 m, shielded)	438680
5 pin M12 female cable connector with plastic threaded locking ring	917116

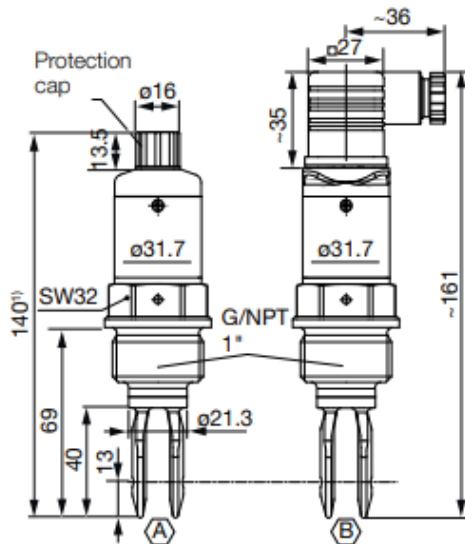
Thread G 1/2" or NPT 1/2"



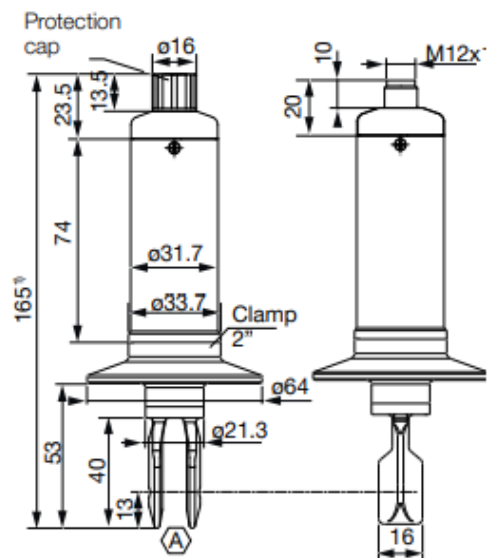
Thread G 3/4" or NPT 3/4"



Thread G 1" or NPT 1"



Clamp 2"



<sup>1)</sup> Keep in mind that the total length is increased by the cable connection

(A) M12x1

(B) Cable plug EN175301-803

## Ordering Chart

1/2" Cable plug EN 175301-803	563554
1/2" Multipin M12x1	563474
G 3/4" Cable plug EN 175301-803	555291
G 3/4" Multipin M12x1	555290
G 1" Cable plug EN 175301-803	555293
Multipin M12x1	555292
Clamp 2" Multipin M12x1	555294